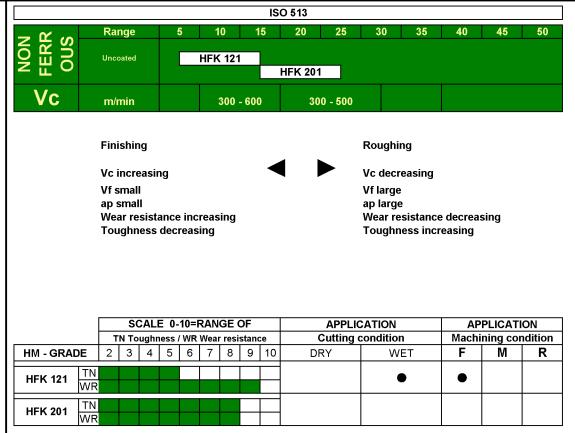
MILLING GRADE OVERVIEW IN NON FERROUS OPERATION





TECHNICAL GUIDE

| Cutting conditions | Machining conditions | | Recommendation |
|-----------------------|----------------------|------------------|--------------------|
| DRY = without COOLING | F | Finishing | ● Ideal |
| | М | Medium machining | O Stil recommended |
| WET = with COOLING | R | Roughing | Not recommended |